

客户 (Customer): _____

发行编号: J.SPC.50.53-005

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规格承认书

SPECIFICATION FOR APPROVAL

产品名称: 6X6 Radial Taping

贵司型号: _____

敝司型号: TVDT17-050BB-T

接受印

兹证明此份材料已经收到。

ACKNOWLEDGEMENT

WE ACKNOWLEDGE RECEIVING THIS DOCUMENT.

MONTH / DAY / YEAR

DATE: / /

G. MGR	LEADER	CHECKED	SIGNED

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JIANFU

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品 名	6X6 Radial Taping	型 号	TVDT17-050BB-T	1/10

1.General specification 基本说明

- 1.1 Scope 范围 This specification covers the requirements for single key switches which have no key top(TACT SWITCHES:MECHANICAL CONTACT).此规范含盖单推柄和无推柄的轻触开关要求
- 1.2 Operating Temperature Range 使用温度范围
-40 to+85℃(normal humidity, normal press.) 正常湿度，标准压力
- 1.3 Storage Temperature Range 保存温度范围
-40 to+85℃(normal humidity, normal press.)
- 1.4 Test Conditions 测试条件
Tests and measurements shall be made in the following standard conditions unless otherwise specified: 测试和计量按下列标准条件除非特殊说明
Normal temperature (temperature 5 to 35℃) 标准温度
Normal humidity (relative humidity 45 to85%) 正常湿气
Normal pressure (pressure 860 to 1060 mbars) 标准压力
In case any question arises from the judgment made, tests shall be conducted in the following conditions:
- | | | |
|-------------------|---------------------|------|
| Temperature | (20±2℃) | 温度 |
| Relative humidity | (65±5%) | 相对湿度 |
| Pressure | (860 to 1060 mbars) | 压力 |

2.TYPE OF ACTUATION 动作类型

Tactile feedback 轻触返回

3.CONTACT ARRANGEMENT 1 poles 1 throws 接触形式 1 接点 1 回路

(Details of contact arrangement are given in the assembly drawings.)
细接点形式在装配图中

4.MAXIMUM RATINGS DC 12 V 50 mA 最大额定值
DC 1 V 10 μ A 最小额定值

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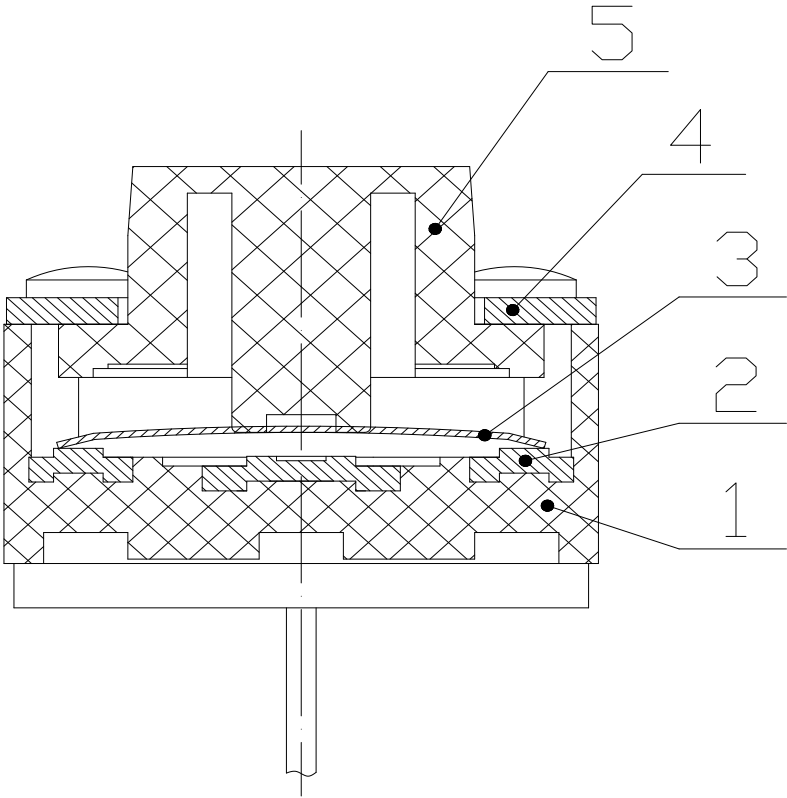
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5.1 外形图:

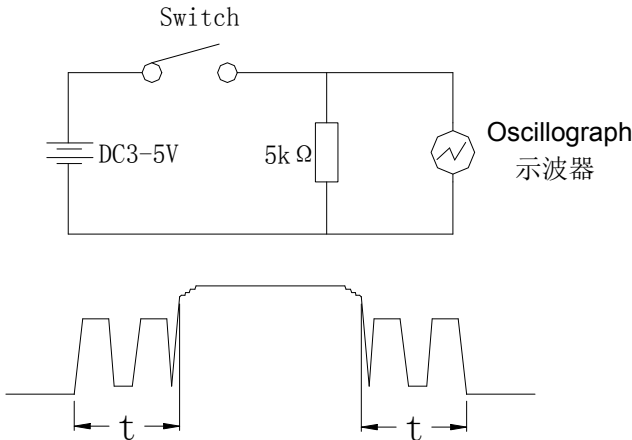


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5.2 构造:



序号	零部件称	数量	材料名称	表面处理	备注
1	BASE	1	PA66		
2	TERMINAL	1	BRASS(H65)	Ag plating	
3	CONTACT	1	PHOSPHOR BRONZE	Ag plating	
4	COVER	1	COLD PRESSING		
5	STEM	1	PA66		
6					
7					
8					

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6. General specification 性能				
6.1 电气的性能				
Item 项目		Test Condition 测试条件	Requirements 要求	
6.1.1	Contact Resistance 接触电阻	Applying static load twice the actuating force to the center of the stem, measurements shall be made with a 1 kHz small-current contact resistance meter. 用两倍的动作用力作静负载施加于按钮的中心,并用1千赫小电流接触电阻仪测量	100mΩ 以下	
6.1.2	Insulation Resistance 绝缘电阻	Measurements shall be made following application of DC100V potential between terminals and between individual terminals and frame for one minute.在端子与端子之间,端子与外壳之间施加DC100V,一分钟	100MΩ 以上	
6.1.3	Dielectric withstanding voltage 电气耐压	AC 250 V (50Hz or 60Hz) shall be applied between terminals and between individual terminals and frame for one minute. 在端子与端之间,端子与外壳之间施加 AC250V(50HZ-60HZ)	There shall be no breakdown. 无击穿、闪烁现象	
6.1.4	Bounce 抖动	Lightly striking the center of the stem at a rate encountered in normal use (3 to 4 operations per sec), Bounce shall be tested when “ON” and “OFF”. 在正常使用中(以每秒 3-4 次周期)轻轻地在手柄中心加力,在通与断瞬间测试抖动  t 为触点抖动时间	5mS 以下	

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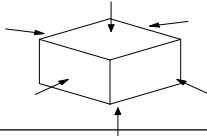
6.2 机械的性能

Item 项目		Test Condition 测试条件	Requirements 要求
6.2.1	Actuating Force 动作力	Place the switch such that the direction of switch operation is vertical and then gradually increase the load applied to the center of the stem, the maximum load required for the stem to come to a stop shall be measured. 开关的动作方向为垂直放置开关向推柄中心逐渐地增加负荷直到推柄停止时所测量的最大负荷	<u>180</u> ± <u>30</u> gf
6.2.2	Travel 行程	Place the switch such that the direction of switch operation is vertical and then apply a static load twice the actuating force to the center of the stem, the travel distance for the stem to come to a stop shall be measured. 开关的动作方向为垂直放置开关,并以双倍动作力的静负荷作用推柄中心,测量推柄从开始到停止的行程距离	<u>0.25</u> ± <u>0.10</u> mm
6.2.3	Return Force 返回力	The sample switch is installed such that the direction of switch operation is vertical and, upon depression of the stem in its center the whole travel distance, the force of the stem to return to its free position shall be measured. 开关的动作方向为垂直放置开关,在已有行程的推柄中心向上减小压力,推柄回到自由位置时所测量到的力	<u>40</u> gf min
6.2.4	Static Strength 静止强度	Placing the switch such that the direction of switch operation is vertical, a static load of <u>3</u> kgf shall be applied in the direction of stem operation for a period of <u>60</u> seconds. 开关的动作方向为垂直放置开关,在推柄动作方向施加 3KG 的静负荷,60 秒时间	There shall be no sign of damage mechanically and electrically. 无机械的和电气的损伤迹象

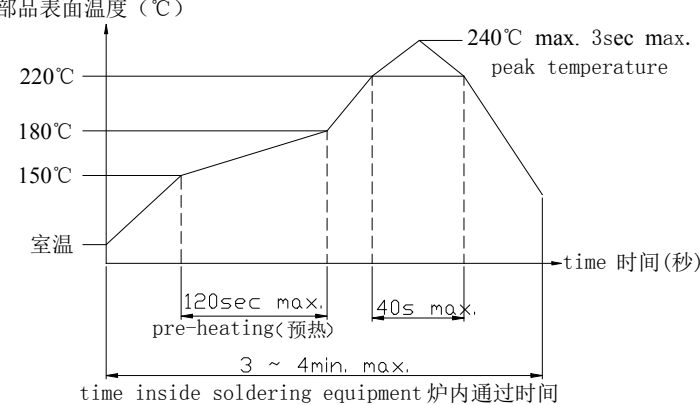
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6.3 使用耐久性能				
Item 项目		Test Condition 测试条件	Requirements 要求	
6.3.1	Operating Life 动作寿命	Measurements shall be made following the test set forth below:按下列条件进行寿命试验 (1)DC 5V 5mA resistive load. DC 5V 5mA 阻性负载 (2)Rate of operation:2 to 3 operations per second 动作频率:2-3 次/每秒 (3)Depression: <u>270</u> gf 减压力 (4)Cycles of operation: 5×10^4 cycles 动作次数: 5×10^4 次	Contact resistance: <u>200</u> m Ω Max. 接触电阻 Insulation resistance : <u>50</u> M Ω Min. 绝缘电阻 Actuating force: 动作力 + <u>30</u> %or- <u>30</u> %of initial force. $\pm 30\%$ 初始动作力 Item 6.1.3 Item 6. 2.2	
6.3.2	Moisture Resistance 耐潮湿	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for one hour before measurements are made: 样品按下列条件进行耐潮湿试验,试验后在正常温度和湿度条件下放置 1 小时后测定 (1) Temperature: $60 \pm 2^\circ\text{C}$ 温度 (2) Relative humidity: 90 to 95% 相对湿度 (3) Time: 96 hours 时间 Water drops shall be removed. 擦除水珠	Contact resistance: <u>200</u> m Ω Max. 接触电阻 Insulation resistance : <u>50</u> M Ω Min. 绝缘电阻 Item 6.1.3、6.1.4 Item 6. 2.1~6.2.3	
6.3.3	Low Temperature Resistance 耐低温	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for one hour before measurements are made: 样品按下列条件进行耐低温试验,试验后在正常温度和湿度条件下放置 1 小时后测定 (1) Temperature: $-40 \pm 2^\circ\text{C}$ 温 度 (2) Time: 96 hours 时 间 Water drops shall be removed. 擦除水珠	Contact resistance: <u>200</u> m Ω Max. 接触电阻 Insulation resistance : <u>50</u> M Ω Min. 绝缘电阻 Item 6.1.3、6.1.4 Item 6. 2.1~6.2.3	
6.3.4	Heat Resistance 耐热	Following the test set forth below the sample shall be left in normal temperature and humidity conditions for one hour before measurements are made: 样品按下列条件进行耐热试验,试验后在正常温度和湿度条件下放置 1 小时后测定 (1)Temperature: $85 \pm 2^\circ\text{C}$ 温 度 (2) Time: 96 hours 时 间	Contact resistance: <u>200</u> m Ω Max. 接触电阻 Insulation resistance : <u>50</u> M Ω Min. 绝缘电阻 Item 6.1.3、6.1.4 Item 6. 2.1~6.2.3	

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Item 项目		Test Condition 测试条件		Requirements 要求
6.3.5	Change of Temperature 温度循环	Following ten cycles of high temperature test .The Sample shall be Placed in Normal temperature and humidity Conditions for one hour before measurements are made. During this test, water drops shall be removed. 样品按下列条件进行高低温循环试验,试验后在正常温度和湿度条件下放置 1 小时后测定 温度(℃) 时间(hour) A: $+85\pm 2^{\circ}\text{C}$ B: $-40\pm 2^{\circ}\text{C}$ C: 2 小时 D: 1 小时 E: 2 小时 F: 1 小时 Cycling: Five cycles 周期: 5 次		Contact resistance: <u>200</u> mΩ Max. 接触电阻 Insulation resistance : <u>50</u> MΩ Min. 绝缘电阻 Item 6.1.3、6.1.4 Item 6. 2.1~6.2.3
6.3.7	Vibration Resistance 耐振动	Measurements shall be made following the test set forth below: 按下列条件进行抗振动试验 (1)Range of oscillation:10 to 55Hz 频率范围 (2)Amplitude,pk-to-pk:1.5 mm 振幅: 峰-峰 1.5mm (3)Cycle of sweep: 10-55-10Hz in one minute, approx.扫描周期: 10-55-10Hz 约一分钟内 (4)Mode of sweep: Logarithmically sweep or uniform sweep. 扫描方式:对数扫描式恒定扫描 (5)Direction of oscillation: 振动方向 Three mutually perpendicular directions, including the direction of stem travel. 3 个相互垂直方向,包括推柄行程方向 (6)2 hours each ,for a total of 6hours.每方向 2 小时.共 6 小时		Item 6.1 Item 6. 2.1、6.2.2

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Item 项目	Test Condition 测试条件	Requirements 要求
6.3.8 Impact Shock Resistance 抗冲击	Measurements shall be made following the test set forth below: 按下列条件进行冲击试验 (1)Acceleration:80g 加速度 (2)Cycles of test :3 cycles each in 6directions, for a total of 18cycles 试验次数:每个方向 3 次,6 个方向共 18 次 	Item 6.1 Item 6. 2.1、 6.2.2

7. 焊接条件:

Item 项目	Recommended conditions 推荐条件
7.1 Hand soldering 手工焊接	Please practice according to bellow conditions: (1)Soldering temperature :$\leq 350^{\circ}\text{C}$ (2)Continuous soldering time:$\leq 3\text{ S}$ (3)Capacity of soldering iron:$\leq 60\text{ W}$ 请按以下条件进行焊接: (1)焊锡温度: $\leq 350^{\circ}\text{C}$ (2)连续焊接时间: $\leq 3\text{ S}$ (3)电烙铁的功率: $\leq 60\text{ W}$
7.2 Wave soldering 波峰焊接	Type solder according to the following conditions 请按以下条件进行焊接 surface of product temperature 部品表面温度 ($^{\circ}\text{C}$)  time inside soldering equipment 炉内通过时间 Caution: the condition mentioned above is a temperature on the PWB surface on which parts are mounted. There are cases where PWB temperature greatly differs from switch's surface temperature depending on PWB material, size, thickness, etc. The switch's surface temperature shall not allowed to exceed 240°C 注意: 以上提及的条件是零部件上 PWB 表面的温度, 由于 PWB 的材料、尺寸、厚度等不同, PWB 从开关表面获得的温度也会有很大产不同, 因此, 千万小心不要让开关表面温度超过 240°C

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8. Other precautions 其他注意事项:

- (1) Following the soldering process, do not try to clean the switch with a solvent or the like.
进行焊接过程中，不可以用溶剂或类似品清洗开关
- (2) Safeguard the switch assembly against flux penetration from its topside.
防止助焊剂从开关的顶端渗入
- (3) Please have the products keep in close status and the storage time is 90 days guaranty after delivering the goods at most.
交货后保证开关处于封密状态并库存时间 90 天以下

9. Packing and taping Specifications 包装和使用说明:

1. Packing method 包装数量

Inner carton 1000 pcs.

内箱 1000 个

产品应该被象之字形一样放进这个内部包装箱

Taped products should be put into the inner packing
Case like zigzag.

Outer carton 20,000 pcs

外箱 20,000 个

2. Method of draw out

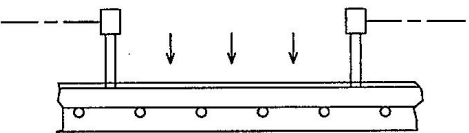
3. Taping condition 使用状态

1) Lack of products 产品脱落数

(1) Middle portion 中间部分

Should not continue 4 pcs

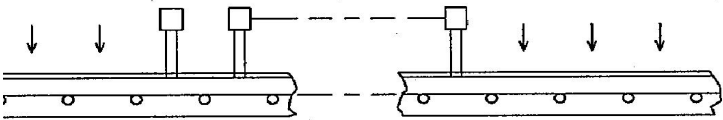
产品的脱落应小于或等于 3 个



(2) The end of taping 使用的末端

Should have more than 5 pitch leader space.

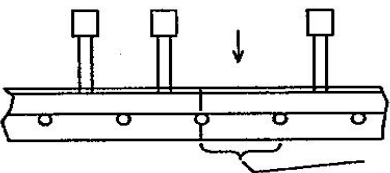
应该有超过 5 个产品的空位



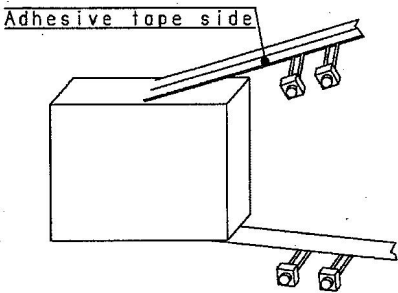
(3) Bending part 弯曲部分

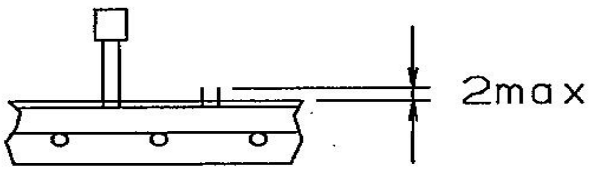
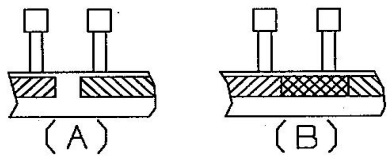
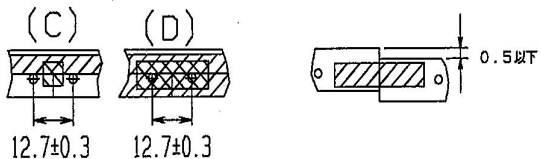
At bending part , one product can be skipped.

折弯部份可以有一个产品的空位.



Bending part



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2) In case of cutting the lead wire off, the length of lead wire protruded from the tape is maximum 2 mm 如果从纸带把一个产品切断, 从带子突出的引线的长度最大的是 2 毫米 				
3) Connecting portion 连接部分 The connecting portion and number is free. The connection between the mount tape shall be done with adhesive tapes .Connecting portion should be less than 4 time thick, compared with the other portion. 连接数目是任意的。在纸带之间的连接是用胶带进行连接的。 与其它部分相比较, 连接部分应该少于 4 倍的厚度 (1) Adhesive tape 胶带 The strength of connection should satisfy the specification of 3-3)and adhesive tape should not block pilot holes. 连接应该满足 3-3)的说明, 胶带不能沾到定位孔上。  (2) Ground tape 纸带 The connection between the mount tape shall be done with the adhesive tape and the gap between tapes is maximum 0.5mm. Adhesive tape should not block pilot holes. 在底座带子之间的连接,处理胶带和带子之间的差距最大是 0.5 毫米胶带不应该堵塞定位孔。 				
4. Bending portion 弯曲数目 The tape should be bent every 24 pitch 带子应该弯曲每 24 个的距离 The portion of bending is free. 弯曲的部分是任意的				
5. Marking of packing (Inner carton) 包装的标识 A: Customer part No. 贵司部品号 Jian Fu part No. 键富部品号 Quantity 数 量 B: Direction of products 产品方向表示 