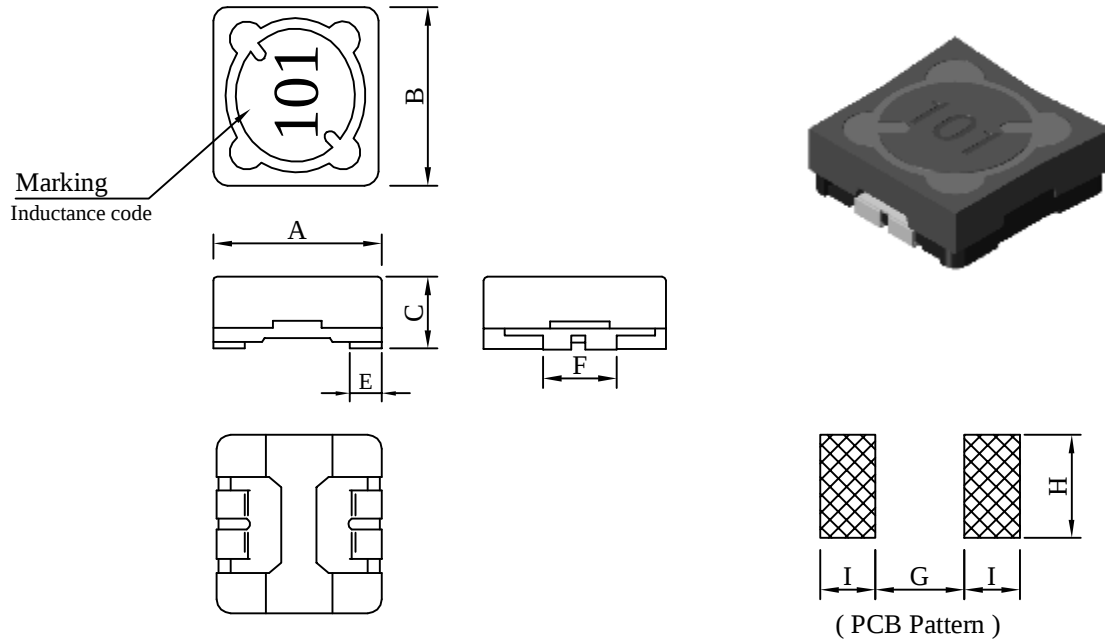


SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.		SS1205□□□□L□-□□□		
		REV.	20130111-A	PAGE	1	

I . Configuration and dimensions :



Unit : m/m

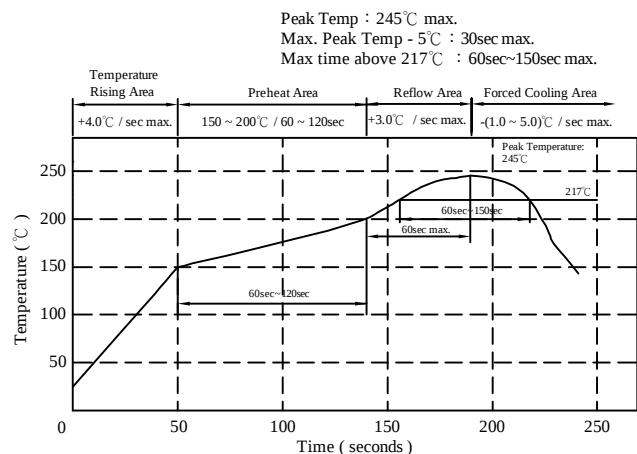
A	B	C	E	F	G	H	I
12.70 ±0.3	12.70 ±0.3	5.00 ±0.5	2.30 ±0.2	5.00 ±0.2	6.00 ref.	7.00 ref.	4.00 ref.

II . Description :

- a . Ferrite drum core construction.
- b . Magnetically shielded.
- c . Enamelled copper wire : F class
- d . Product weight : 2.53 g (ref.)
- e . Moisture sensitivity Level 1
- f . Products comply with RoHS' requirements
- g . Halogen free available

III . General specification :

- a . Storage temp. : -40°C ----+125°C
- b . Operating temp. : -40°C ----+125°C
(Temp. rise included)
- c . Resistance to solder heat : 245°C.10 secs.



AR-001C

SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.		SS1205□□□□L□-□□□		
		REV.	20130111-A	PAGE	2	

IV . Electrical characteristics :

DWG No.	Inductance (μ H)	Test Freq. (Hz)	RDC ($m\Omega$) max	IDC (A) max
SS12052R5ML□-□□□	2.50±20%	1K	24.0	5.00
SS12055R0ML□-□□□	5.00±20%	1K	35.0	4.00
SS12057R5ML□-□□□	7.50±20%	1K	40.0	3.50
SS1205100ML□-□□□	10.00±20%	1K	54.0	3.00
SS1205120ML□-□□□	12.00±20%	1K	65.0	2.80
SS1205150ML□-□□□	15.00±20%	1K	70.0	2.70
SS1205180ML□-□□□	18.00±20%	1K	82.0	2.60
SS1205220ML□-□□□	22.00±20%	1K	95.0	2.40
SS1205250ML□-□□□	25.00±20%	1K	120.0	2.00
SS1205330ML□-□□□	33.00±20%	1K	145.0	1.80
SS1205390ML□-□□□	39.00±20%	1K	160.0	1.65
SS1205500YL□-□□□	50.00±15%	1K	200.0	1.50
SS1205560YL□-□□□	56.00±15%	1K	240.0	1.40
SS1205680YL□-□□□	68.00±15%	1K	280.0	1.30
SS1205750YL□-□□□	75.00±15%	1K	330.0	1.20
SS1205101KL□-□□□	100.00±10%	1K	400.0	1.00
SS1205121KL□-□□□	120.00±10%	1K	500.0	0.90
SS1205151KL□-□□□	150.00±10%	1K	580.0	0.80
SS1205181KL□-□□□	180.00±10%	1K	750.0	0.70
SS1205221KL□-□□□	220.00±10%	1K	840.0	0.65
SS1205271KL□-□□□	270.00±10%	1K	1000.0	0.60
SS1205331KL□-□□□	330.00±10%	1K	1340.0	0.54
SS1205391KL□-□□□	390.00±10%	1K	1500.0	0.50
SS1205471KL□-□□□	470.00±10%	1K	1980.0	0.45
SS1205561KL□-□□□	560.00±10%	1K	2200.0	0.40
SS1205681KL□-□□□	680.00±10%	1K	2400.0	0.35
SS1205821KL□-□□□	820.00±10%	1K	3000.0	0.30

- 1). □: Packaging information : □ Code
- 2). "-□□□" : Reference code
- 3). Electrical specifications at 25℃
- 4). IDC base on Temp. rise 40℃ max.
& $\Delta L/L0A=10\%$ max.

AR-001C



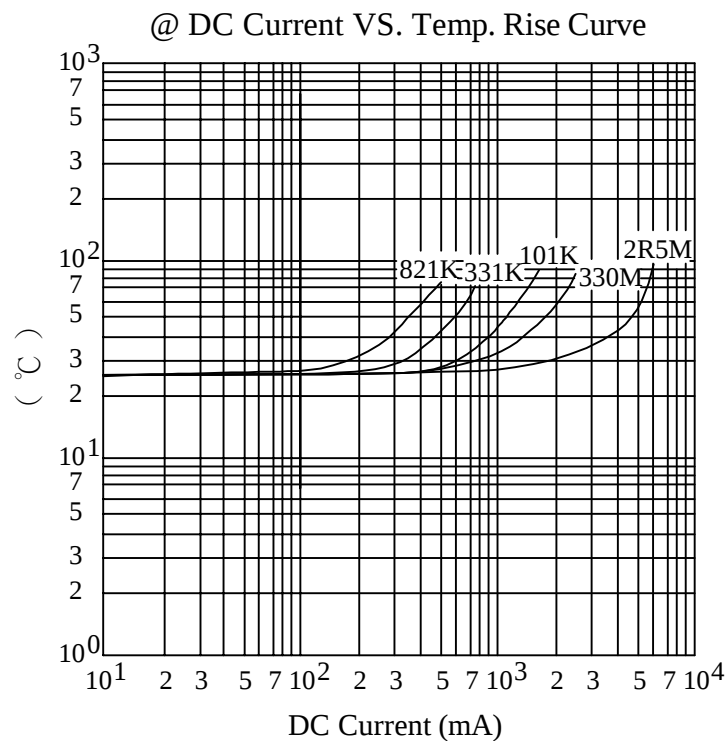
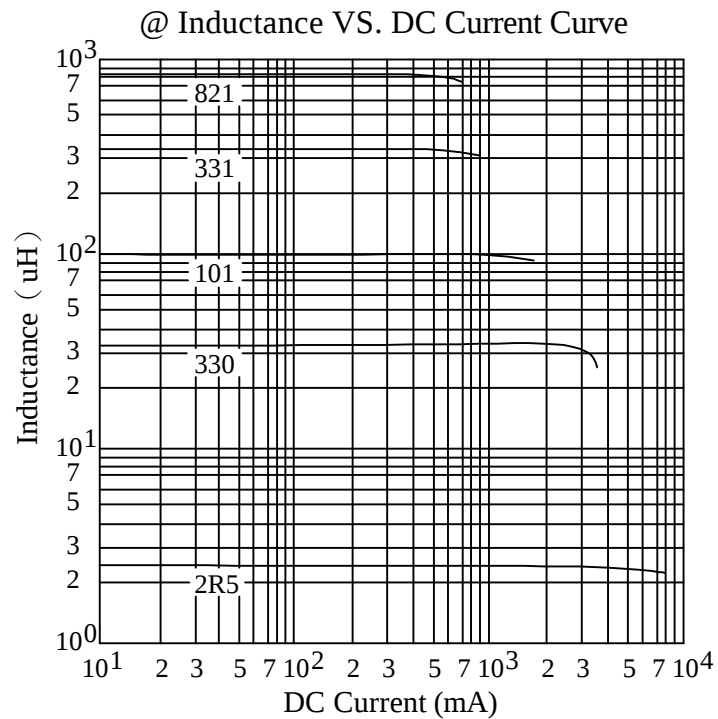
千如電子集團
ABC ELECTRONICS GROUP

SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.		SS1205□□□□L□-□□□		
		REV.	20130111-A	PAGE	3	

V . Curve :



AR-001C

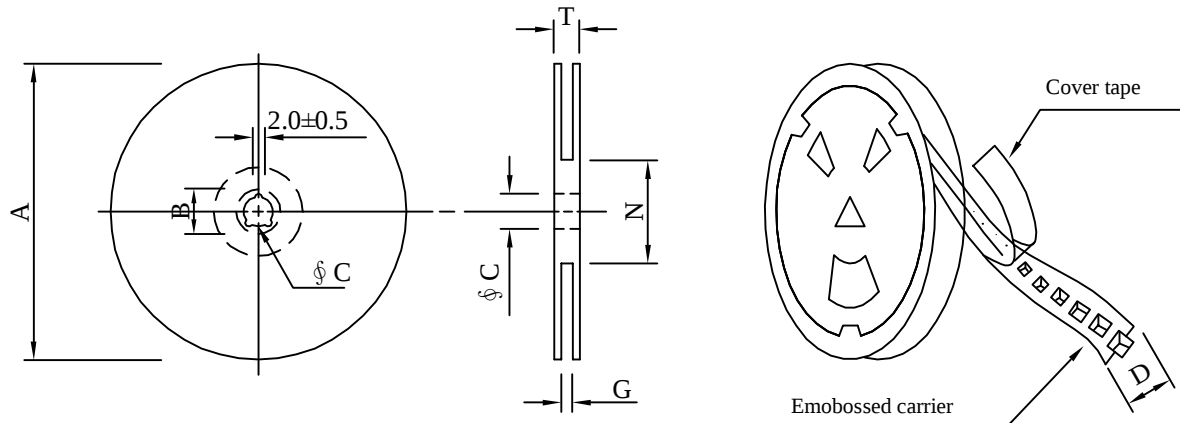
SPECIFICATION FOR APPROVAL

REF. :

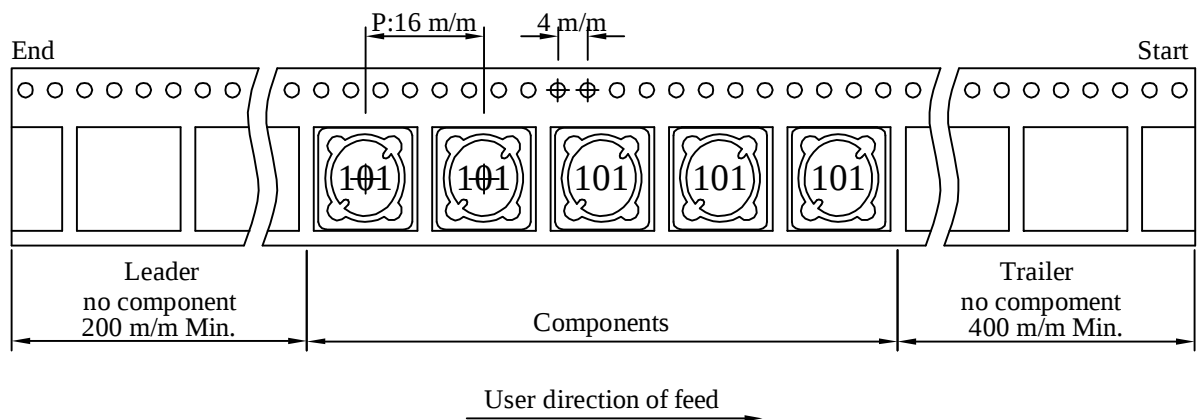
PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.		SS1205□□□□L□-□□□	
		REV.	20130111-A	PAGE	4

VI . Packaging information :

(1) Configuration



※Carrier tape width : D



(2) Dimensions

Unit:m/m

Style	A	B	C	D	G	N	T
13 - 24	330	21±0.8	13	24	26 ⁺⁰	60 ⁻⁰	30.4

(3) Q'TY & G.W. Per package

Code	Inner : Reel			Outer : Carton		
	Q'TY (pcs)	G.W. (gw)	Style	Q'TY (pcs)	G.W. (Kg)	Size (cm)
B	600	1900	13 - 24	2,400	9.8	38 x 37 x 22

AR-001C

SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SS1205□□□□L□-□□□		
		REV.	20130111-A	PAGE	5

VII . Reliability test :

Item	Reference documents	Test Condition	Test Specification
1.High Temperature Exposure	MIL-STD-202 Method 108	1.Temperature: 125℃ 2.Time:96 hours.	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
2.Temperature Cycling	JESD22 Method JA-104	1.Temperature: -40℃ ~ 125℃ 2.Number of cycle:96 cycle 3.Dwell time:30 minutes	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
3.Biased Humidity Test	MIL-STD-202 Method 103	1.Temperature: 85±5℃ 2.Time:96 Hours 3.Humidity: 85±5% RH.	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
4.Operational Life	MIL-PRF-27	1.Temperature: 125℃ 2.Time:96 hours. 3.Apply rated current.	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
5.Exeternal Visual	MIL-STD-883 Method 2009	Inspect product constructions, marking and workmanship.	1.No pollution on the surface of products. 2.Clear marking. 3.No crack.
6.Physical Dimensions	JESD22 Method JB-100	Verify physical dimensions to the applicable product detail specification.	Per product specification standard
7.Resistance to solvents	MIL-STD-202 Method 215	Immerse into solvent for 3±0.5 minutes & brush 10 times for their cycles.	1.No body change in apperance. 2.No marking blurred. 3.Inductance shall not change more than ±20%.
8.Vibration Test	MIL-STD-202 Method 204	1.Frequency and Amplitued : 10-2000-10 Hz, 1.5 mm. 2.Direction:X, Y, Z 3.Test duration:2 hours for each direction, 6 hours in total.	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
9.Resistance To Soldering Heat Test	MIL-STD-202 Method 210	1.Highest temperature : 245±5℃ 2.Time (temp. ≥ 217℃) : 60~150 Second. 3.IR reflow times : 3 times.	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
10.Rated current	MIL-STD-202 Method 330	Apply rated current for 5 second.	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
11.Temperature rise	MIL-PRF-27	Apply rated current for 10 minutes.	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
12.Over load	MIL-PRF-27	Apply twice as rated current for 5 minutes. (It's not application to some special design)	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
13.Solderability Test	J-STD-002	1.Baking in pre-testing : 155±5℃ / 16Hours±30 min. 2.Peak temperature : 240±5℃ 3.Time (temp. ≥ 217℃) : 60~150 second. 4.IR reflow times : 1 times.	The terminal shall be at least 95% covered with fresh solder.
14.Electrical Characteriazation	User Spec.	1.Operating temperature : -40℃~125℃ 2.Room temperature : 25℃.	1.No mechanical and electrical damage. 2.Inductance shall not change more than ±20%.
15.Withstanding Voltage Test	MIL-STD-202 Method 201	1.DV:500V 2.Time:1minutes	1.During the test no breakdown. 2.The characteristic is normal after test.
16.Drop	JESD22-B111	Packaged & Drop down from 1m.In 1 angle 1ridges & 2 surfaces orientation.	1.No case deformation or change in appearance. 2.Inductance shall not change more than ±20%.
17.Terminal Strength Test	JIS-C-6429	1.Apply push force to samples mounted on PCB. 2.Force of 1.8 kg for 60±1 seconds.	After test, inductors shall be no mechanical damage.

AR-001C